## "Fluid Power for Progress"

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## Sand & Gravel Slurry Pumping

**Subject:** Underwater slurry pumping using a hydraulic motor for the pump drive.

- Using a SAI radial piston motor direct mounted to the product pump. We have a unit in service for 2 years driving a Thomas 16 x 14 pump at 500 RPM.
- The SAI hydraulic motor is driven by 4 pressure compensated piston pumps rated to 300 GPM and 2500 PSI.
- The present motor speed control is solenoid on/off with a manual speed adjustment.
- The pumps have the capability of electronic speed control for interface with a PLC or computer control.

The following are pictures of the system and components:



SAI Motor



Hydraulic Drive Pumps



Plumbing to Underwater Motor



Pump Manifold to 3" Header Manifold